

VALUE STREAM MAPPING (VSM) PARTICIPANT HANDBOOK -

PREPARING FOR A PROCESS IMPROVEMENT VSM

About Bend the Curve in DHHS
Your (Insert Name) Charter & VSM Intervention
Thinking About Your Process
After the VSM: Expectations



THE IMPORTANCE OF Bend the Curve

Expectations for services provided by the department, both directly and through community agencies, are changing significantly at the same time as the human and financial resources available for these services. Addressing the challenge of improving services to the Maine individuals, families, organizations, and communities DHHS serves is of imperative importance.

Using the *Bend the Curve* (*BTC*) approach to services delivery and how the department does its work will result in effective and efficient, consistent, and high-quality services, that are valued by our customers and are based on standardized, evidence-based best practices with uniform oversight and accountability.

HOW DOES Bend the Curve APPLY TO YOU?

Do you --

Chase information?

Jump through multiple process and decision hoops?

Wait a long time for approvals?

Get constantly interrupted?

Have to have a batch of work before it's acted on or moved forward?

Feel your knowledge and work is not included in planning and decision-making?

Find that work gets lost between organizational silos?

Encounter multiple understandings about how work gets done?

Then Bend the Curve can help you!

The *BTC* Team can support you and your colleagues in making the changes necessary to meet the challenges of changing resources and expectations.

> What is the purpose of the *Bend the Curve* Team?

The primary purpose of the DHHS *Bend the Curve* Team is to provide support, consultation, assistance, and leadership in process and other improvement approaches and activities for departmental staff and work teams as they seek to continually improve their work culture, procedures, processes, and environments – all in order to meet the mission of the department and the expectations of Maine citizens.





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They are fellow State employees who have been trained as Continuous Improvement Practitioners. They are knowledgeable about the continuous improvement approach, tools, and implementation.

How can the BTC Team help you?

- Provide awareness to you and your colleagues about *Bend the Curve* and Lean continuous improvement.
- Consult in identifying and defining work processes needing improvement.
- Identify and evaluate measurable cost and time savings, as well as quality.
- Assist with the development and monitoring of change/action plans.



➤ What will the *BTC* approach and methodology help you to do?

- Problem-solve to improve the delivery of services.
- Involve the staff who know the work in decision-making.
- Improve work flow design and implementation.
- Meet client/customer service expectations.
- Focus on activities/work that are value-added.
- Use measurements for improving processes and planning.
- Implement improvements more efficiently and effectively.



Using the Power of the Work Group for Process Improvement

VALUE STREAM MAPPING -- A MAJOR TOOL

Value Stream Mapping (VSM) is a visual mapping tool that outlines all the steps in a process and helps to identify ineffective procedures and waste, as well as to develop implementation action plans for making continuous improvements. It develops a better way to --

- > Identify a Current Process State.
- Design the improved Future Process State.
- > Prepare a Change/Action Plan to move toward the Future State.
- > Implement & monitor the Action Plan.



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This is the Contracting VSM Team -- very successful, fun to work with, and we all learned a lot about the contracting process. Just ask them!

SETTING EXPECTATIONS

DHHS Vision

Maine people live safe, healthy, and productive lives

Mission Statement

Provide integrated health and human services to the people of Maine to assist individuals in meeting their needs, while respecting the rights and preferences of the individual and family, within available resources.

Guiding Principles

- Treat consumers with dignity and respect;
- Deliver services that are individualized, family-centered, easily accessible, preventive, independence-oriented, interdisciplinary, collaborative, evidence-based, and consistent with best and promising practices:
- Value and support departmental staff as a critical connection to the consumer;
- Engage staff, stakeholders, providers and customers in a collaborative partnership that continuously seeks excellence in service design and delivery:
- Balance centralized accountability with regional flexibility; and
- Align systems, actions, and values toward a common vision.

Department Goals

- 1. Protect and enhance the health and well-being of Maine people
- 2. Promote independence and self sufficiency
- 3. Protect and care for those who are unable to care for themselves
- 4. Provide effective stewardship for the resources entrusted to the department

Department Outcomes & Measures

- High Performing Staff
- Excellent Provider Partnerships
- Integrated Services
- Superior Customer Service
- Efficient and Effective Administration
- > Program Objectives > Program Performance Indicators > Staff Performance Expectations



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STATE OF MAINE
DEPARTMENT OF HEALTH
AND HUMAN SERVICES

What is Lean?

As part of State government, we want to provide the highest quality of life to as many of Maine's citizens as possible and to support other State staff in that effort. And we all want to do this

- As quickly as possible.
- As simply as possible.
- With the highest quality possible.
- Using the fewest resources possible.
- Using facts whenever possible to solve problems.
- With a disciplined, best practice approach.
- In a way that is sustainable beyond our tenure in government.

The Lean model provides the philosophy and approach for us to do this. The Lean philosophy is fundamentally about creating value for the customer/client while using the fewest resources possible. It's about getting the right service in the right amount to the right person at the right time, while minimizing waste and being flexible and open to change and improvement. It is, at its heart, essentially a disciplined thought process about the work we do and describes a dynamic process governed by a systemic set of principles, methods, and practices that embrace all aspects of our work.

Lean is, therefore, a way of thinking to adapt to change, eliminate waste, and continuously improve. It does not expect us to arrive at perfection. Instead, it stresses an evolutionary process of change and adaptation. It provides a number of tools and techniques to help us maximize the effort of our workforce and to operate as a lean government.

There are several key principles that are at the core of Lean philosophy:

- 1) Know your customer/client who they are and what they want and when.
- 2) The customer defines value.
- 3) Keep the process simple (and eliminate waste).
- 4) Do "it" right the first time.
- 5) Involve and empower employees.
- 6) Continually improve in pursuit of perfection.

These principles probably appear to be common sense and straightforward and yet are often very difficult to make a reality. The principles assume that an individual, team, or an organization are consistently operating with a **PROCESS MINDSET**. Having a process mindset means that the notion of "process" is so imprinted into our worldview that it is an automatic filter through which we view reality. So much so, that when asked, "What do you do for work?" we sees a process, not simply a task or an event. Not only do we see a process but also see many processes, weaving together -- as well as many levels of process.

With a process mindset, it also becomes easier to identify those things that do not add value from the customer's perspective, such as **WASTE**. Waste, or non value-added tasks/steps, is not something a customer would be willing to pay for. In the Toyota system, waste is defined as "anything other than the minimum amount of equipment, materials, parts, space, and worker's time which are absolutely necessary to add value to the product [services]." When we do things right the first time, there is less waste and more value to the customer.

When our processes are simple and **FLOW** in a continuous, connected, unobstructed way, there is less waste and more value to the customer. Flow is defined as the progressive achievement of tasks along a value stream so that a product or service proceeds from the beginning and into the hands of the customer without any stoppages/waits, waste, or backlogs. Through the value stream mapping process, we can visualize the process flow, measure it, and then plan and implement ways to improve it.

The term **VALUE STREAM** is simply all the specific activities required to design, order, and provide a service or product to a customer. The bookends identified in a team's charter define the beginning and end of the particular value stream to be mapped.

Key Lean Characteristics:

- ➤ <u>Pull service delivery</u>: Services are "pulled" by the consumer, not pushed from the service delivery end.
- First-time quality: Striving for excellence/perfection, for zero defects/redoing work. Identifying & solving problems at their source; achieving higher quality and performance at the same time; teamwork & worker empowerment.
- ➤ <u>Waste minimization</u>: Minimizing/eliminating activities that do not add value; maximizing use of resources (capital, people, and space), efficient use of just-in- time inventory.
- Continuous improvement: Continually improving quality, increasing productivity/ performance, reducing costs (resources), and sharing information.
- ➤ <u>Flexibility</u>: Being open to change; providing different mixes and/or greater diversity of services quickly, without sacrificing efficiency.
- ➤ <u>Long-Term Relationships</u>: Building and maintaining effective long-term relationships with providers/contractors through collaborative risk-sharing, cost-sharing, and information-sharing arrangements.



VSM Charter

| Intervention/Process Name: (Insert Name) | | | | | | |
|--|--------------|------------|-------|--|--|--|
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| Team Member Names | Position/Job | Phone | Email | | | |
| Sponsors: | | | | | | |
| Managers: | | | | | | |
| Staff Members: | | | | | | |
| Data Manager: | | | | | | |
| Caucus Members: | | | | | | |
| CI-Practitioners / Facilitators: | | | | | | |
| Process Description: | | | | | | |
| Customers/Clients: | | | | | | |
| Supplier: (upstream) | | | | | | |
| Process Boundaries: First Step: | | Last Step: | | | | |
| Problem Statement: | | | | | | |

| Measurement Targets: | Specific Measurements: | Timeframe: |
|----------------------|------------------------|------------|
| Intervention: | | |
| 1. | 1. | 1. |
| Process: | | |
| 1. | 1. | 1. |
| 2. | 2 | 2. |
| | | |



| Resources Available: | | |
|----------------------|--|--|
| | | |

Role Expectations:

| Intervention & Process Deliverables: | | | | | | |
|--|---|--|--|--|--|--|
| Objectives | Expected Deliverables | Timeframes | | | | |
| Intervention Deliverables | | | | | | |
| 1.Facilitate a team to analyze and produce current process state map. | 1. Current State Map. | (CS Date) | | | | |
| 2. Facilitate team analysis of current state to identify process improvements to produce future state map. | 2. Future State Map. | (FS Date) | | | | |
| Facilitate team development of an action/change plan to implement identified improvements. | 3. Development of Implementation Plan | (IP Date) | | | | |
| 4. Facilitate follow-up session(s) within 30 days, monthly, & as indicated. | 4. Status updates, reports. Identify barriers to improvement. | 30 Days, monthly, & as indicated | | | | |
| Process Deliverables | | | | | | |
| 1. | 1. | 1. | | | | |
| 2. | 2. | 2. | | | | |
| 3. | 3. | 3. | | | | |
| 4. | 4. | 4. | | | | |
| 5. | 5 | 5. | | | | |

Improvement Intervention Team Member Roles

Sponsor

The process improvement Sponsor has primary oversight responsibility for the process team and process project, for enabling implementation of the change/action plan, and for removing barriers to change (*getting to "Yes"*), as well as assuring coordination with larger organizational goals, including meeting customer needs and demands.

- Has primary oversight of the process selected to be mapped.
- Attends improvement intervention meetings as needed to support the team.
- Facilitates the initial convening of the process team.
- Selects or approves the selection of the Manager.
- Communicates the relationship between project's goals and higher organizational goals.
- Develops or Approves the charter of the team, including meeting with the facilitator to review charter prior to intervention training.
- Monitors development and implementation progress:
 - Reviews metrics at regular intervals.
 - Facilitates course corrections as needed.
- Acts as resource to the intervention team as requested by team.
- Clarifies decision-making authority and boundaries with the intervention Manager.
- Communicates process improvement status with the BTC Steering Committee.
- Facilitates conflict negotiation at boundary interfaces.
- Commits to learning and continuous improvement.
- Removes barriers to improvement change.

Manager

In addition to any team member role he/she might have, the process improvement Manager has overall operational and program responsibility for the process team, project, and implementation activities,. This includes enabling and tracking progress of change activities, facilitating forward movement, and assuring the implementation of the change/action plan.

- Assigns responsibilities to team members as appropriate.
- Ensures priorities are maintained.
- Keeps focus on implementation plan.
- Models good meeting management.
- Ensures team charter is complete and approved by Sponsor.
- Facilitates team problem-solving.
- Elevates issues, concerns, and accomplishments to Sponsor.
- Maintains accurate records, data, and metrics.
- Reports and communicates results at regular intervals.
- Keeps Sponsor and other stakeholders informed and updated.
- Facilitates team learning.
- Maintains consensus decision-making.

Other Staff Team Member

The process improvement Team Member has responsibility for committing to operational process and program improvement as an intrinsic part of his/her work. (*It is the work !*) This includes actively participating as a member of the work process team, supporting change and the implementation of improvements, and continually seeking to improve performance and meeting the needs of customers.

- Attends and participates fully in the process improvement intervention sessions.
- Attends and participates fully in any related Kaizen event(s), as needed. [Date(s) as determined].
- Attends and participates in weekly/other intervention team meetings as needed (face-to-face, conference calls, or internet).
- Completes activities/assignments per the agreed-upon implementation plan created by the team itself.
- Develops, assesses, and monitors metrics and makes adjustments to plan as needed.
- Negotiates current workload and expectations with immediate supervisor.
- Communicates team results and learnings periodically. Keeps the Sponsor, Manager, and Caucus Members informed and updated.
- Models good meeting management.
- Commits to learning and continuous improvement.
- Maintains consensus decision making.
- Provides support and follow-up to the Data Manager.
- Commits to seeing and doing work as a process in continual improvement.
- Shares ideas and suggestions for improvement with other team and work members.

Data Manager

In addition to the team member role he/she has, the process improvement Data Manager is responsible for calculating and explaining the measurements at the time of the process improvement activity itself (such as Value Stream Mapping-VSM, Kaizen, etc.) and for tracking and reporting them for the duration of the process improvement project.

- Documents and Calculates metrics as team works through the mappings.
- Calculates the summary metrics.
- Calculates the implementation plan gains.
- Works, as indicated, with the Manager to track measurements during implementation / follow-up.

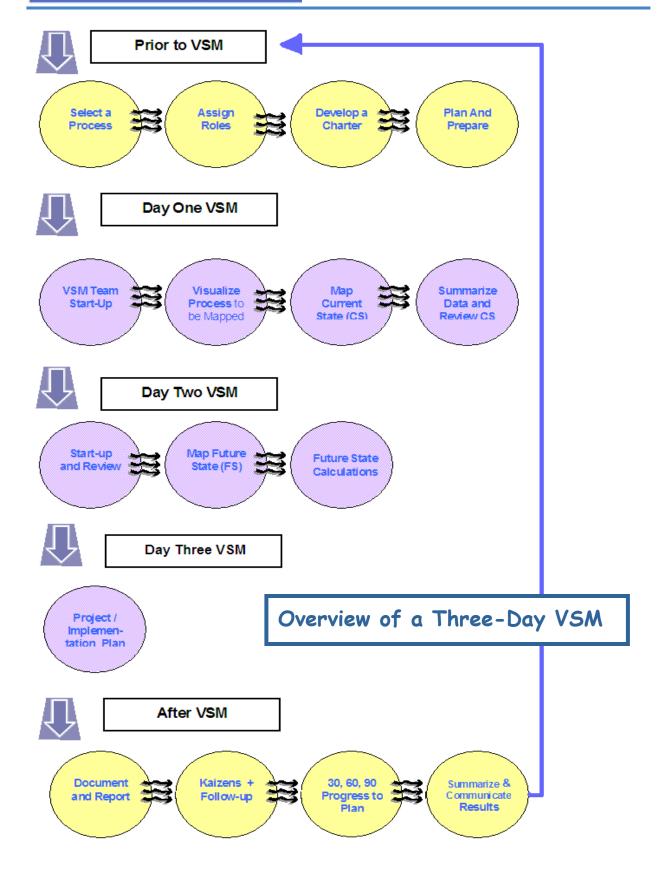
Caucus Member

The Caucus Member serves as a resource and support to the improvement intervention team by:

- Staying informed of the team's progress.
- Providing feedback, expertise, and input as requested.
- Participating in selected team meetings if needed.
- Providing other support as needed or requested by the team.



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What is the overall structure for the upcoming Value Stream Mapping (VSM) process and team?

What are the Goals for the VSM?

- **A.** To develop an improved, standardized eligibility review process that is timely, accurate, consistent, and complete.
- **B.** To begin developing a continual improvement and process work mindset, including a growing knowledge and practice in this approach and available tools that can be used in everyday work.

How will this be done?

TEAM: Every team member should understand that they represent others' experiences and knowledge, as well as their own, and should establish communication with other staff regarding ideas and suggestions on how to improve the current process(es) -- as well as to later report on the status of the work of the team. Team members must commit and free themselves to participate in the entire three-day VSM and any follow-up activities. Their supervisors should support and enable this commitment.

PROCESS: A three-day value stream mapping session will be facilitated through the DHHS Office of Lean Management.

- ➤ During the first day, team members will map the steps in their <u>current</u> process(es) as they themselves understand and practice it. This mapping is being done to assure that the existing process the department is visualized and agreed upon. (You have to know where you are in order to get to your destination.)
- ➤ On the second day, once the current process(es) has been mapped, the team will identify needed changes and will create and map an ideal, uniform <u>future</u> process.
- ➤ After the improved future process has been mapped, the team members will go on to develop the implementation plan for how to get from the current process to the new, uniform future process. This implementation plan will describe the actions/activities needed to make the changes, their timelines, and the person(s) responsible for making sure they happen.
 - It should also include plan management objectives & tasks that will be needed to manage the implementation of the plan itself -- to track and assure the progress of the change action/activities.

CONTINUOUS IMPROVEMENT: Keep in mind that this is the beginning of an incremental approach, so that the improvement of the process -- trying to make it better and better -- is ongoing. This is just the beginning of the improvements you might suggest and make over time.

➤ All of this work will be shared among staff. Everyone must be actively involved if the process is to be transformed.

As part of the upcoming process improvement VSM team, you will want to think about your process as you know it.

A. Your process as it is now -

- 1. Who are your customers/clients and what do they require?
- 2. Who are the players/staff involved?
- 3. What part of the process do you/they do?
- 4. How do you/they do it?
- 5. What are the steps in the process as you know them? For each step
 - a. How long does it take?
 - b. Does more than one person have to work on the same one item/test/file/request in the same step at the same time?
 - c. Do you do anything in the step (or others in theirs) that you think is unnecessary or a waste of your time and/or effort? Examples could include:
 - Having to walk some distance to get materials that you use often.
 - Work that is a duplicate of work already done elsewhere (e.g. same data collected by multiple entities).
 - Using equipment that is old/outdated, slow, takes a long time to warm up, breaks down often, or -- as in the case of a PC -- crashes often.
 - A computer application that is down a lot or freezes often.
 - Multiple reviews and approvals/sign-offs required.
 - Persons needed to sign off are often not available.
 - Staff are not cross-trained, so that often only one person knows how to perform the work. No back-up for that one person.
 - Lack of training and/or clear instructions, which results in errors, rework.
- 6. Ask yourself if and/or how this process meets the requirements of your customers/clients.

B. Your process as you think it could be improved --

- 1. Think about the steps you've outlined above & how you would improve them. This could include, for example,
 - a. Steps that have little or no value in actually meeting the needs of your customers/clients.
 - b. Steps that take too long.
 - c. Steps that have a high error or rework rate.
 - d. Steps that could be combined.
 - e. Steps for which staff should be cross-trained.
 - f. Equipment that could be improved or better maintained.
 - g. Office, staff, supplies, and/or equipment layout that could be re-organized to improve work flow and save time going back and forth.



- 2. Use what you identified as being unnecessary or wasteful, and think about how you would modify or eliminate them.
- 3. At the same time that you're thinking about what this "ideal" process would be like, also think about what you believe could be accomplished in the very near future, say within the next three months. In other words, how these changes could be done quickly and incrementally building on each other. What could you start with?

C. What actions you think it will take to change the process from what it is now to what you think it should be --

- 1. <u>Identify the actions needed to achieve improvement</u>: For each change (from the way things are now to what you think they should be), think about what it would take to get the process to this improved state and who you think would be responsible for assuring that the changes take place. In some instances, some of these needed change actions/activities might be mini-projects of their own. Examples of process-wide or organizational changes might fall under some of the following areas:
 - Reorganization of work space; putting similar or connected functions, equipment, and/or materials in proximity to one another.
 - Standardization of the work, so that it is done consistently in the same way and according to best practices.
 - Simplification/Streamlining of the work.
 - Development of training plans for both internal and external users to utilize staff better, provide backup.
 - Development of ongoing communication channels with colleagues, business partners.
 - Reduction in duplication of effort.
 - Development/Modification of policies, rules, and/or laws.

This could mean, for example, taking specific actions to change, combine, or eliminate steps in your process; cross-training staff; sharing work; changing current practice standards; simplifying reviews/approvals; etc.

- 2. <u>Aim for rapid improvements</u>: These recommended actions will constitute the implementation plan for the proposed changes, improvements to get to the improved process. Keep in mind that you will want to make rapid improvements so that the process can move forward. While it is true that some changes could take considerable time (for example, those requiring legislative action), the implementation plan recommendations should at the same time also provide for improvements that can be made now.
- 3. Strive for continual improvement: Once the implementation for the improved process has been fully completed, the new, improved process becomes your current process/or the way it will be now. And, once again, you will want to look at what will then be your "new" current process and see how it can be improved. Remember that although improvement is continual, the process will never reach perfection though all of us should continually strive for it.



Once you and the rest of the process improvement team have finished the VSM mapping process, what should you expect?

A. Follow-up Activities.

There are a number of follow-up activities that, depending on the nature of your work and role, you might expect to be a part of:

- Rapid Improvement Events (RIE): If your VSM process identifies any specific problem/issue areas that must be addressed in order to improve your process, you might expect to be a part of a rapid improvement event team if you are involved in the work itself.
- <u>30/60/90 Day Reviews & Reports:</u> The Implementation Plan for making changes/ improvements should include at the very least 30, 60, and 90-day (and beyond as indicated) status checks on the progress of the actions/change implementations planned. Any changes to the plan, whether in activities/tasks, responsible persons, or timelines should be documented, described, and agreed to by the Team, including the Sponsor and Manager. The status reports should be distributed routinely to all Team members.
- VSM Team Checkpoints: Expect the VSM Team to get back together to checkpoint the
 direction of the future state, its implementation status, and any emerging issues/problems.
 Generally, based on the time frames in the VSM Implementation Plan, the initial checkpoint
 can be scheduled in advance as one of the last things the VSM Team does. This way the
 whole group is still together and can agree on the checkpoint meeting(s) date and time.
- <u>Special Team Sessions</u>: It is possible that special sessions of the Team might need to be called by the VSM Sponsor or Manager.
- <u>Establishment of Communication Lines</u>: You will want to discuss and develop mechanisms for routinely and frequently communicating with one another. This could include e-mail team distribution lists, a shared folder on a common drive for process/team working documents that the whole team can see, regular *sharing/learning* communications, etc.

If you think that you've somehow slipped out of the loop, double-check with your process team Manager to make sure that communication and implementation channels are functioning properly.

B. Participate as an active member of the change implementation team.

As a member of the VSM Team, you will also be a member of the group responsible for implementing the changes the team identified for improving your process. This means that you should not only help to literally carry out the work, but also stay informed, keep track of the progress being made, make sure you see and read all the deliverables (map of your current process, the ideal process proposed, the implementation plan, status reports, etc.), and above all continue to *challenge the process*.

C. Start all over again – continually improving, always striving for excellence, seeking perfection.

The new improved process will, of course, become your "current" process. And you will once again want to improve it – to continue to try to make it better and better. Remember that you are in the key position to know the work and how it can be improved!